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11468

T-8816968004
Job Sheet 188951



Part No: T-8816968004

Job Qty: 4 pcs

Part Name: Tubing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 2/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG T-8816968000 Rev 5 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	2/1/19		0.00	4.00	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	4 pcs	2/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		DAS 30 0.29
130	Packaging 3-1 - Stock - B4B	4 pcs	2/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS 28 0.89
							Packaging 3 - 6 - B4B		



Container No: S149980



Part: T-8816968004

Job No: 188951

Serial No/Batch: S149980

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 01/31/19

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	4 pcs	2/1/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
Part Op 110 - Small Fab-3 (Small Fab) 1-Form Tube as per DWG. 2-Cut tube to length leaving some material to accommodate Descriptions: flare. 3-Flare end as per DWG. ***NOTE*** Attach nut and sleeve before flaring as per DWG option 2 120 - QC5 (QC5- Inspect part completeness to step on W/O) 130 - Packaging3-1 (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
	Part / Item	Component Name	Quantity	Operation	Container
	M304TR0.250W.049	304 Seamless Tubing .250 X .049W	2.2000 ft (.55 ea)	110-Small Fab - 1	M13050-28
	T-8816968025	AN Flared Tube Nut	4 pcs (1 ea)	110-Small Fab - 1	5148140
	T-8816968027	AN Flared Tube Sleeve	4 pcs (1 ea)	110-Small Fab - 1	5148143
Job Allocations					
	Operation	Component Part	Required	Inventory	Allocated
	110-Small Fab - 1	M304TR0.250W.049	2	59	0
		T-8816968025	4	0	0
		T-8816968027	4	0	0
Part Specifications					
Specifications could not be found.					

R B W 62050 11231
5148138

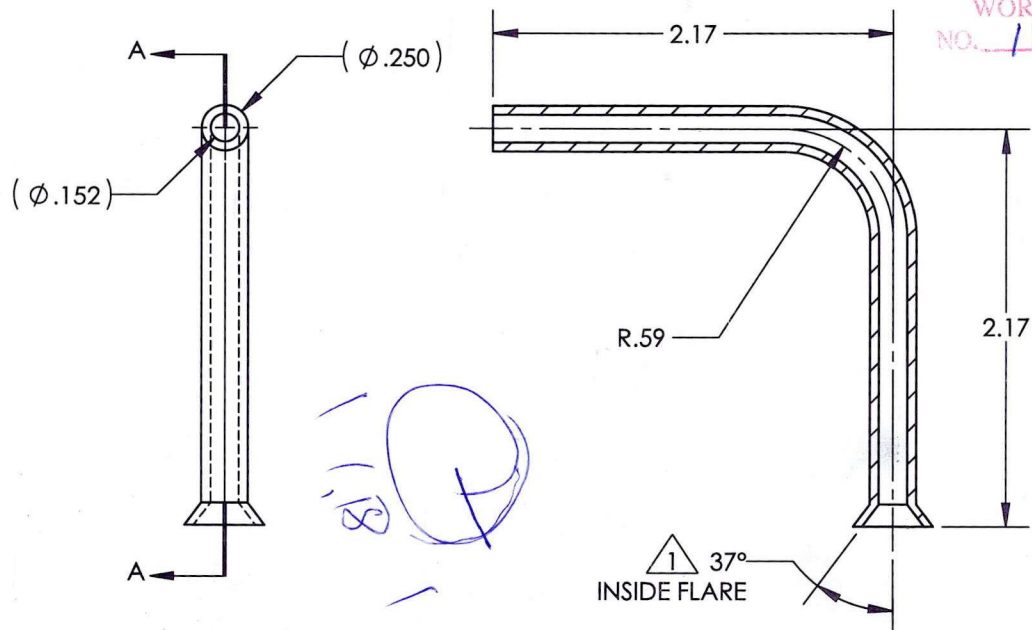
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	14-0171	T-8816968004 ADDED NOTE TO ATTACH NUT & SLEEVE BEFORE FLARING FOR OPTIONS 1 & 2.	10/9/2014	DPD	JAG

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 188957 MJS
1901-16



SECTION A-A

NOTE:

- 1 ATTACH NUT & SLEEVE BEFORE FLARING.
OPTION 1: T-8816968013 TUBING NUT
NO SLEEVE
OPTION 2: T-8816968025 TUBING NUT
T-8816968027 TUBE SLEEVE

T-8816968004

TUBING

DART AEROSPACE	
TITLE FUEL INJECTION PERMEABILITY TESTER	
DWG NO. T-8816968000	REV 5
MAT'L S.S. SEAMLESS	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	TURBOMECA ARRIEL ENGINES
SCALE 1:1	DATE 6/17/2003 SHEET 5 OF 7